

BILL OF MATERIALS					
1	2	3	4	5	6
LINE NUMBER	NAME OF PART	DRAWING NUMBER	PIECE MARK	MATERIAL	NUMBER REQUIRED
1	BLOCK, LOWER PACKING $1\frac{3}{16} \times 3\frac{1}{4} \times 8\frac{3}{4}$	545 49-1-131	131 A	WOOD	1
2	BLOCK, REAR END PACKING $1\frac{3}{16} \times 1\frac{1}{2} \times 4$	545 49-1-131	131 B	WOOD	2
3	BOARD, BOTTOM $1\frac{3}{16} \times 10\frac{1}{8} \times 45\frac{1}{8}$	545 49-1-130	130 H	WOOD	1
4	BOARD, COVER $1\frac{3}{16} \times 10\frac{1}{8} \times 45\frac{1}{8}$	545 49-1-130	130 K	WOOD	1
5	BOARD, END $1\frac{3}{16} \times 8\frac{1}{4} \times 9\frac{1}{2}$	545 49-1-130	130 C	WOOD	2
6	BOARD, REAR END PACKING $1\frac{3}{16} \times 4\frac{1}{16} \times 8\frac{3}{8}$	545 49-1-131	131 C	WOOD	1
7	BOARD, SIDE, L. H. $1\frac{3}{16} \times 8\frac{1}{4} \times 45\frac{1}{8}$	545 49-1-130	130 D	WOOD	1
8	BOARD, SIDE, R. H. $1\frac{3}{16} \times 8\frac{1}{4} \times 45\frac{1}{8}$	545 49-1-130	130 E	WOOD	1
9	CLEAT, COVER $1 \times 2 \times 8\frac{3}{8}$	545 49-1-131	131 D	WOOD	2
10	CLEAT, END, SIDES $1\frac{3}{16} \times 2 \times 8$	545 49-1-130	130 F	WOOD	4
11	CLEAT, END, UPPER & LOWER $1\frac{3}{16} \times 2 \times 5$	545 49-1-130	130 G	WOOD	4
12	CLEAT, REAR $3\frac{3}{8} \times 4\frac{1}{16} \times 5\frac{5}{8}$	545 49-1-131	131 E	WOOD	2
13	PACKING, LOWER $1\frac{3}{16} \times 4\frac{7}{16} \times 9\frac{1}{2}$	545 49-1-131	131 F	WOOD	2
14	PACKING, REAR, LOWER $1\frac{3}{16} \times 3\frac{1}{2} \times 9\frac{1}{2}$	545 49-1-131	131 G	WOOD	1
15	PACKING, REAR, UPPER $1\frac{3}{16} \times 2\frac{1}{4} \times 9\frac{1}{2}$	545 49-1-131	131 H	WOOD	1
16	PACKING, TOP $1\frac{3}{16} \times 1\frac{5}{8} \times 9\frac{1}{2}$	545 49-1-131	131 K	WOOD	1
17	PACKING, UPPER $1\frac{3}{16} \times 3\frac{1}{16} \times 9\frac{1}{2}$	545 49-1-131	131 L	WOOD	2
18					
19					
20					
21	BRADS, WIRE, 2d	COMM.			16
22					
23					
24	FELT, STRIP $1\frac{1}{8} \times 3\frac{3}{4}$	COMM.			90IN
25					
26					
27	NAIL, BOX (CEMENT COATED) 8d	COMM.			58
28	NAIL, BOX (CEMENT COATED) 6d	COMM.			43
29					
30					
31					
32	SCREW, WOOD, FL. HD, S., NO. 14 \times 2 INCHES LONG	BCQX2	BCQX2-EK		18
33	SCREW, WOOD, FL. HD., S., NO. 14 \times 1 $\frac{3}{4}$ INCHES LONG	BCQX2	BCQX2-EH		8
34					
35					
36					
37	TACKS, CARPET, NO 6	COMM.			27
38					
39					

LIST OF DRAWINGS											
1	2	3	4	5	6	7	8	9	10	11	12
LIST OF GENERAL DRAWINGS				LIST OF COMPONENTS & AUTHORIZED ASSEMBLY DRAWINGS							
LINE NUMBER	TITLE OF DRAWING	DRAWING NUMBER	REVISION	A SIZE	REVISION	B SIZE	REVISION	C SIZE	REVISION	D SIZE	REVISION
1	LIST OF DRAWINGS, SPECIFICATIONS & BILL OF MATERIALS	49-1-130A									
2	ASSEMBLY & DETAILS	49-1-130									
3	DETAILS	49-1-131									
4											
5											
6											
7											
8	STANDARD DETAILS										
9	SCREW, WOOD, FLAT HEAD	BCQX2									
10											
11											
12											
13											
14											

LIST OF SPECIFICATIONS		
1	2	3
LINE NUMBER	TITLE OF SPECIFICATION	SPECIFICATION NUMBER
1	CHESTS & LOCKERS (WOODEN) FOR SMALL ARMS MATERIEL	USA 52-0-2
2	GENERAL SPECIFICATIONS GOVERNING THE METHOD OF PAINTING ARTILLERY, AUTOMOTIVE & SMALL ARMS MATERIEL	USA 51-0-6
3	NAILS; SPIKES, STAPLES & TACKS	FED. FF-N-101
4	SCREWS, WOOD	FED. FF-5-III
5	STANDARD SPECIFICATIONS FOR MARKING SHIPMENTS	USA 100-2
6	WAX, SEALING	FED. JJJ-W-151
7		
8		
9		
10		
11		
12		
13		

LIST OF DRAWINGS, SPECIFICATIONS & BILL OF MATERIALS			
CHEST, PACKING			
FOR TWO BROWNING MACHINE GUNS CAL. 30-M19A4 (FLEX)			
SHOWING REVISIONS IN EFFECT ON			
SEPT 30, 1936	CLASS	DIVISION	DRAWING FILE
REVISIONS	49	1	130A
SYMBOL			
DRG. PERTAINS TO	DESIGNED	TRACED	LONG. BY
51-84 30BMG-M19A4 (FLEX)	C.F.O.	W.C.O.	V. J. G.
CHECKED	BY	CHIEF OF	STANDARD
2-16	W.C.O.	W.C.O.	2-16
SUBMITTED	17 W. A. Menden		
	LT. COL. ORD. DEPT. U.S.A.		
EXAMINED	S. J. S. Menden		
	LT. COL. ORD. DEPT. U.S.A.		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE			
LT. COL. ORD. DEPT. U.S.A.			
ORDNANCE DEPT. U.S.A.			