

# NOTES:-

INSIDE OF CHEST & COVER TO HAVE ONE COAT OF PRINCESS METALLIC PAINT. LABEL TO BE SHELLACKED TO INSIDE OF COVER AFTER PAINTING. AFTER WHICH THE FACE OF THE LABEL WILL BE GIVEN ONE COAT OF GOOD GRADE WHITE SHELLAC. COVER, SIDES, ENDS & BOTTOM MAY BE MADE IN ONE OR TWO PIECES EACH TO SUIT STOCK WHEN MADE IN TWO PIECES TO HAVE TONGUE AND GROOVED, GLUED JOINT. ALL OUTSIDE CORNERS TO HAVE 1/16 INCH BEVEL.

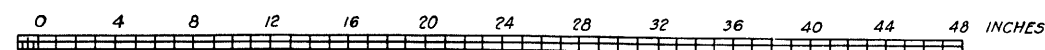
## CONTENTS

TWO BROWNING MACHINE GUNS, CAL. 30-M19A4 (FLEX); CUBICAL DISPLACEMENT 2.7+ CU. FT. APPROX.

END VIEW, COMPLETE CHEST

SECTION AA, WITH COVER

TOLERANCE  $\pm \frac{1}{32}$  ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.



CHEST, PACKING  
WOOD, GROUP NO. 1  
SURFACED

130 B

CHEST, PACKING FOR TWO BROWNING MACHINE GUNS, CAL. 30 M19A4 (FLEX) ASSEMBLY & DETAILS			
SEPT. 30, 1936	CLASS	DIVISION	DRAWING FILE
REVISIONS	49	1	130
SYMBOL			
DRAFTSMAN	C.E.O.	TRACER	LOG. OPTSMAN
CHECKER	5-8-36	CHIEF OPTSMAN	5-8-36
SUBMITTED: 5-8-36			
EXAMINED: S.T. Spence			
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE			
LT. COL. ORD. DEPT. U.S.A.			
ORDNANCE DEPT. U.S.A.			