

LINE NO.	NO. REQ.	BILL OF MATERIAL.
1	2	PIECES-44 $\frac{1}{2}$ X 14 $\frac{1}{2}$ X $\frac{1}{2}$ - COVER AND BOTTOM.
2	2	PIECES-44 $\frac{1}{2}$ X 17 $\frac{1}{2}$ X $\frac{1}{2}$ - SIDES.
3	2	PIECES-17 $\frac{1}{2}$ X 13 $\frac{1}{2}$ X $\frac{1}{2}$ - ENDS.
4	4	PIECES-17 $\frac{1}{2}$ X 3 X $\frac{1}{2}$ - VERTICAL CLEATS.
5	4	PIECES-6 $\frac{1}{2}$ X 5 X $\frac{1}{2}$ - HORIZONTAL CLEATS.
6	1	PIECE-3 $\frac{1}{2}$ X 13 X $\frac{1}{2}$ - BLOCK A.
7	2	PIECES-4 $\frac{1}{2}$ X 3 $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCK B.
8	2	PIECES-3 $\frac{1}{2}$ X 13 $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCKS C & E.
9	2	PIECES-4 $\frac{1}{2}$ X 13 $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCKS D & F.
10	1	PIECE-1 X 1 $\frac{1}{2}$ X 11 $\frac{1}{2}$ - BLOCK G.
11	2	PIECES-3 $\frac{1}{2}$ X 13 $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCKS H & L.
12	2	PIECES-4 $\frac{1}{2}$ X 13 $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCKS K & M.
13	1	PIECE-3 X 13 X 1 $\frac{1}{2}$ - BLOCK N.
14	1	PIECE-4 X $\frac{1}{2}$ X $\frac{1}{2}$ - BLOCK O.
15	2	PIECE-12 $\frac{1}{2}$ X 2 X 1 $\frac{1}{2}$ - BLOCK P.
16	2	PIECES-40 $\frac{1}{2}$ X 6 $\frac{1}{2}$ X $\frac{1}{2}$ - PARTITION.
17	2	CHEST HANDLES - STANLEY'S NO. 1205.
18	1	STRIP FELT - 233 $\frac{1}{2}$ X $\frac{1}{2}$ X $\frac{1}{2}$ - APPROX.
19	1	STRIP FELT - 22 X 1 $\frac{1}{2}$ X $\frac{1}{2}$ - APPROX.
20	92	8d WIRE NAILS.
21	26	4d WIRE NAILS.
22	22	NO. 13 SCREWS - 2 INS. LONG.
23	10	NO. 13 SCREWS - 1 $\frac{1}{2}$ INS. LONG.
24	4	SEALS - 1 IN. DIA. - MANILA PAPER.
25	67	6d WIRE NAILS.
26	12	3d WIRE NAILS.
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### SPECIFICATIONS.

SPECIFICATIONS IN E.S. 119, ISSUED BY ORD. DEPT. U.S.A. ARE TO BE FOLLOWED IN THE CONSTRUCTION OF THIS BOX.

COVER, SIDES, ENDS AND BOTTOM MAY BE MADE IN ONE OR TWO PIECES, TO SUIT STOCK. WHEN MADE IN TWO PIECES, TONGUE AND GROOVE JOINT TO BE USED. COVER FASTENED BY EIGHTEEN NO. 13 SCREWS, 2 IN. LONG AND TWO SEALS. BOTTOM HELD TO ENDS AND SIDES BY THIRTY 8d NAILS, TWO NO. 13 SCREWS AND TWO SEALS. SEALS SECURED IN RECESSES WITH SHELLAC. EACH SIDE HELD TO ENDS BY TWENTY-EIGHT 8d NAILS. ALL WIRE NAILS TO BE CEMENT COATED. CLEATS SECURED TO ENDS BY SIXTY-FOUR 6d COMMON BOX NAILS, ELEVEN DRIVEN INTO EACH VERTICAL, AND FIVE IN EACH HORIZONTAL CLEAT. INSIDE OF CHEST AND COVER TO HAVE ONE COAT OF PRINCE'S METALLIC PAINT. ALL LOOSE PIECES TO BE DIPPED IN LINSEED OIL.

### MARKING.

ALL MARKING TO BE LOCATED AS SHOWN ON DRAWING 49-1-49 AND TO BE IN BLACK WATERPROOF INK.

NOTE: FOR OVERSEAS SHIPMENT, BOX TO HAVE STRAPPING AS PER STANDARD SPECIFICATIONS FOR EXPORT PACKING IN BOXES (NO. 3102).

LINE NO.	NO. REQ.	CONTENTS OF PACKING BOX.
1	2	BROWNING MACH. GUNS, MODEL OF 1917, WATERCOOLED.
2	2	SPARE BARRELS.
3	2	CLEANING RODS.
4	5	AMMUNITION BOXES.
5	8	AMMUNITION BELTS.
6	2	FLASH HILERS
7	2	STEAM CONDENSING DEVICES
8	2	SPARE PARTS BOXES (WITH CONTENTS)
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LINE NO.	NO. REQ.	SPARE PARTS BOX CONTAINS-
1	1	BARREL EXTENSION (ASSEMBLED COMPLETE)
2	1	BOLT (ASSEMBLED COMPLETE)
3	1	FILLING CUP.
4	1	CHAMBER CLEANING BRUSH.
5	1	OIL CAN.
6	1	TOOL ROLL (WITH CONTENTS).
7	1	SPARE PARTS ROLL (WITH CONTENTS).
8	1	I.D. DOCUMENT NO. 856.
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LINE NO.	NO. REQ.	SPARE PARTS ROLL CONTAINS-
1	2	SPARE PARTS ENVELOPES (WITH CONTENTS)
2	1	EXTRACTOR (ASSEMBLED COMPLETE)
3	1	ACCELERATOR.
4	1	SPARE PARTS TIN (WITH CONTENTS).
5	1	BELT FEED LEVER.
6	1	BELT FEED SLIDE (ASSEMBLED COMPLETE)
7	1	TRIGGER.
8	1	FIRING PIN (ASSEMBLED COMPLETE)
9	1	BARREL PLUNGER SPRING.
10	1	COVER EXTRACTOR SPRING.
11	3	YARDS ASBESTOS PACKING.
12	1	DRIVING SPRING.
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LINE NO.	NO. REQ.	SPARE PARTS TIN CONTAINS-
1	2	FIRING PIN SPRING PINS.
2	1	EJECTOR.
3	2	EJECTOR PINS.
4	2	EXTRACTOR CAM PLUNGER PINS. } IDENTICAL.
5	1	BELT HOLDING PAWL SPRING.
6	1	TRIGGER PIN.
7	1	TRIGGER PIN SPRING.
8	12	LOCKING SPRINGS FOR PINS -
9		(A) BREECH LOCK PIN.
10		(B) ACCELERATOR PIN.
11		(C) BELT FEED PAWL PIN.
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LINE NO.	NO. REQ.	1ST SPARE PARTS ENVELOPE CONTAINS-
1	1	WATER PLUG (ASSEMBLED).
2	1	WATER PLUG AND CORK (ASSEMBLED).
3	2	BUFFER DISKS.
4	1	BOLT HANDLE.
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LINE NO.	NO. REQ.	2ND SPARE PARTS ENVELOPE CONTAINS-
1	3	SEAR SPRINGS (ASSEMBLED).
2	1	BREECH LOCK PIN (ASSEMBLED).
3	1	ACCELERATOR PIN (ASSEMBLED). } IDENTICAL.
4	1	SEAR.
5	1	BELT FEED LEVER PIVOT (ASSEMBLED).
6	2	BARREL LOCKING SPRINGS.
7	1	BELT HOLDING PAWL SPLIT PIN.
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LINE NO.	NO. REQ.	TOOL ROLL CONTAINS-
1	1	COMBINATION TOOL.
2	1	RUPTURED CARTRIDGE EXTRACTOR MK. III.
3	3	DRIFTS (SMALL, MEDIUM, LARGE).
4	1	PAIR PLIERS (SIDE CUTTING).
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DRAWING PERTAINS TO		REVISIONS		PACKING BOX FOR TWO BROWNING MACH. GUNS, MODEL OF 1917, WATERCOOLED. SPECIFICATIONS.					
CLASS	REV.								
				SUBMITTED: <i>S. G. Green</i>		S.F.	P.C.	W.R.	D.R.
				EXAMINED: <i>Herbert H. Hays</i>		APPROVED BY ORDER OF THE CHIEF OF ORDNANCE			
				L.T. COL. ORDNANCE DEPARTMENT U.S.A.		CAPT. ORDNANCE DEPARTMENT U.S.A.			
CLASS 49				DIVISION 1		DRAWING 53		FILE	